



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1648	7811A 5	GEAR HOUSING ASSEMBLY, CO	1	(SHORT SHAFT) SER. GROUP #	
-	1648	7811A 6	GEAR HOUSING ASSEMBLY, CO	1	(LONG SHAFT) SER. GROUP # 1	
-	1648	7811A20	GEAR HOUSING ASSEMBLY, CO	1	(SHORT SHAFT) SER. GROUP #	
-	1648	7811A21	GEAR HOUSING ASSEMBLY, CO	1	(LONG SHAFT) SER. GROUP # :	
1	1648	7811A 9	GEAR HOUSING ASSEMBLY	1		
2	16	68927	STUD, GEAR HOUSING (2 1/8"	1	(SHORT SHAFT)	
2	16	75321	STUD, GEAR HOUSING (2 1/4"	1	(LONG SHAFT)	
3	16	68928	STUD, WATER PUMP (7 1/8"	2		
4	16	70741	STUD, WATER PUMP (1 1/8"	1		
5	23	77428	BEARING, GEAR HOUSING	1		
6	23	90770	BUSHING, FLANGES -GEAR H	1		
7	43	90796	PINION GEAR	1		
9	11	20922	NUT, PINION GEAR	1		
10	45	77432	DRIVE SHAFT (SHORT SHAFT)	1		
10	45	77433	DRIVE SHAFT (LONG SHAFT)	1		
11	28	56655	KEY, IMPELLER DRIVE	1		
12	27	68939	GASKET, WATER PUMP - LOW	1		5
13	46	90844A 1	WATER PUMP HOUSING ASSE	1		
14	26	77066	OIL SEAL, WATER PUMP	1		
15		70977	INSERT, WATER PUMP	1		
16	112	56681	WASHER, WATER PUMP	1		
17	25	74138	QUAD SEAL, WATER PUMP	1		5
18	47	89980	IMPELLER	1		
19		68955	FACE PLACE, WATER PUMP	1		
20	46	95965A 2	WATER PUMP COVER ASSEME	1		
21	26	30913	OIL SEAL, WATER PUMP COV	1		
22	23	86214	SPACER, WATER TUBE SEAL	1		
23	26	36558	SEAL, WATER TUBE	1		5
24	23	31792	SLEEVE, WATER TUBE GUIDE	1		
25	25	30526	RING, RUBBER - DRIVE SHAFT	1		5
26	12	30164	WASHER, WATER PUMP STUC	3		
27	11	45812	NUT, WATER PUMP STUDS	3		
28	10	28653	SCREW, VENT - GEAR HOUSIN	1		
29	12	20262	WASHER, VENT SCREW	1		
30	10	79953	SCREW, GREASE FILLER	1		
31	12	20260	WASHER, GREASE FILLER SCF	1		
32		72418	SHIFT SHAFT	1	(SHORT SHAFT)	
32		75307	SHIFT SHAFT	1	(LONG SHAFT)	
--	46	90844A2	WATER PUMP REPAIR KIT	--		6
--	26	71140A1	SEAL AND GASKET KIT	--		6